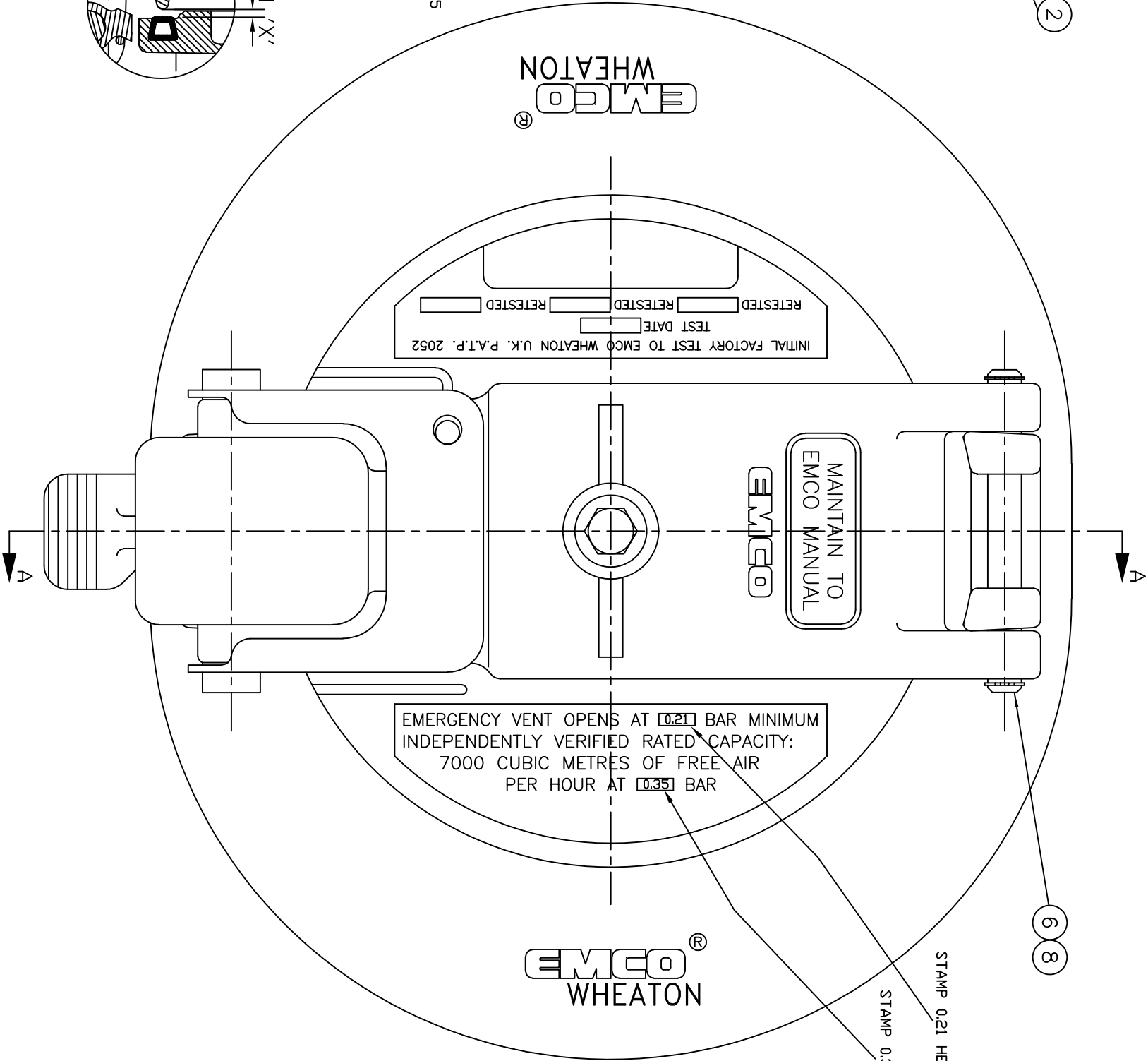
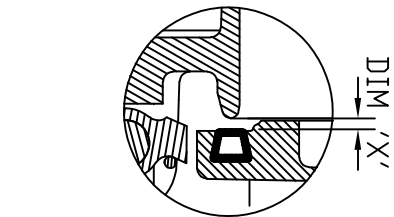
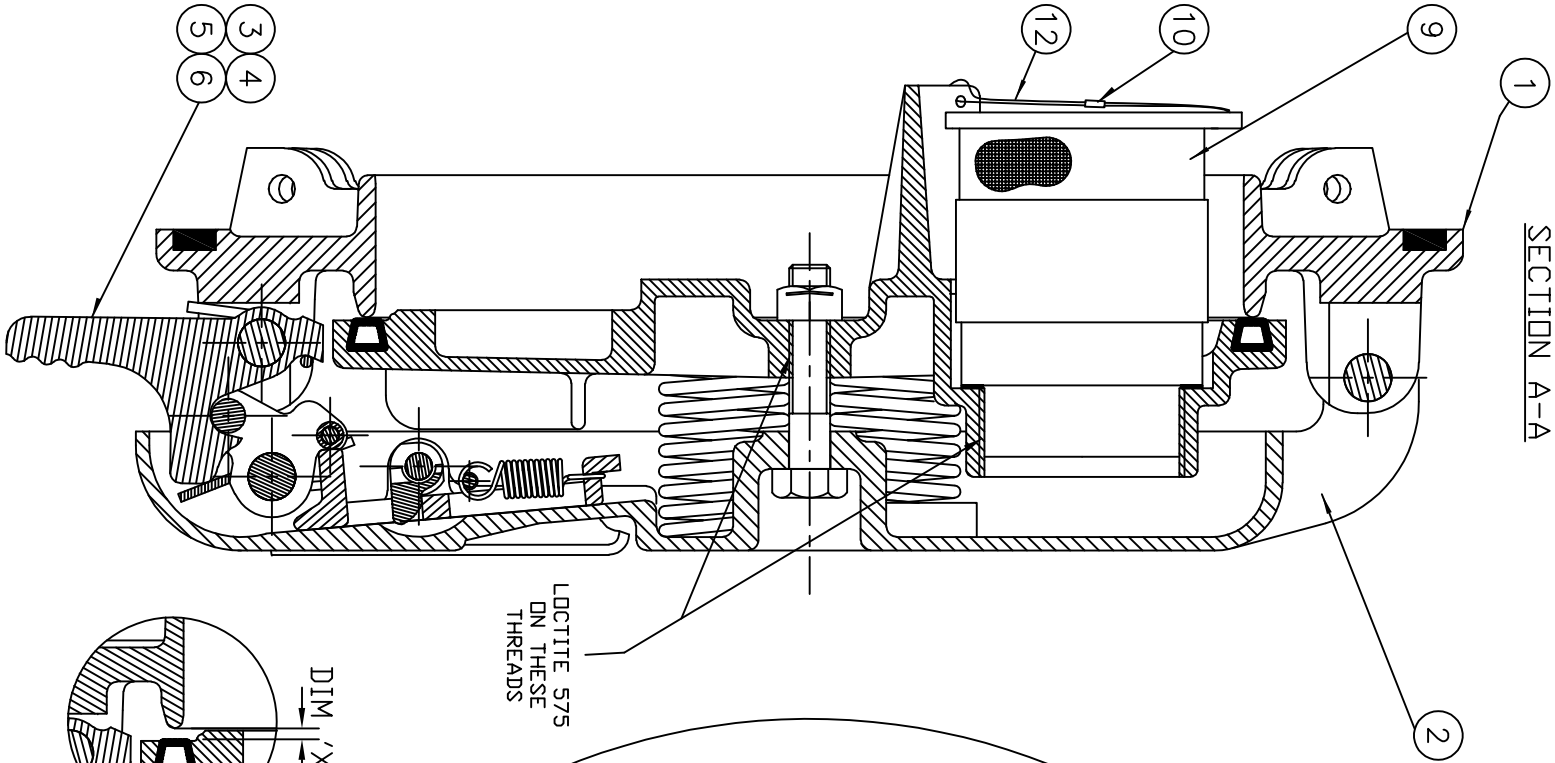




DET	PART No.	QTY	DESCRIPTION
1	616425	1	BASEPLATE AND GASKET ASSY
2	615615	1	FILLCAP & COVER ARM ASSY
3	410210	1	LATCH
4	416088	1	TORSION SPRING
5	419356	1	LATCH PIN
6	419358	4	CIRCLIP
7	615010	1	EYEBOLT KIT
8	618762	1	COVER ARM HINGE PIN
9	614371	1	PV VENT 20/4.5mb (FLAME ARRESTOR)
10	0367793	1	SEAL (BRASS EYELET)
11	RM09940	1ft	WIRE 0.92mm DIA St.St. (CUT TO SUIT)
12	ISF0339	1	INSTALLATION SHEET
13	611257	1	POLYTHENE BAG
14			

- NOTES
- 1) INSTRUCTIONS FOR ASSY UNTO BASEPLATE
- a) Insert pivot pin thro lugs on cover arm & baseplate and retain with circlips.
- b) Latch cover arm but do NOT lock foot pedal.
- c) Adjust bolt to provide 1.5 $\pm$ 0.25mm gap between fill cap seal & baseplate seal lip adjacent to latch (DIM 'X').

- d) Tighten locknut WITHOUT disturbing foot setting.
- e) Finally lock assembly by depressing foot pedal.
- 2) Test to EMCO WHEATON PATP2052 when passed. Stamp date of test on label or casting in marked TEST DATE
- with the format shown

DAY MONTH YEAR

170492

TEXT HEIGHT

Date shown in example, 17th April 1992

IF IN DOUBT, ASK.

EMCO WHEATON A Gardner Denver Company		DRAWN BY TAF	DATE 12/12/2000	FIRST USED ON
DIMENSIONS ARE IN MILLIMETRES (DIMENSIONS IN BRACKETS ARE IN INCHES)		CHECKED BY DW	DATE 07/04/2020	PROJECT No.
PART NAME:		APPROVED BY Ronnie	DATE 15/06/2020	CASTING No.
UNLESS OTHERWISE STATED:- GENERAL TOL.: $\pm$ 0.030 (0.75mm) FOR CAST DIMS. $\pm$ 0.010 (0.25mm) FOR M/C DIMS. M/C AT $\frac{1}{16}$ (3.2 MICROMETERS)		SCALE NTS		

REV	CHANGE NOTE	BY	DATE
2	8550	SNW	07/04/20
1	6945	SNW	28/01/11
0	5492	tdf	14/12/05

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MATERIAL		DRAWING NUMBER	
SPECIFICATION		REV	
THIRD ANGLE PROJECTION		FO339054	
SIZE A3		2	
DRAWN BY: DATE:			