



DET	PART No.	QTY	DESCRIPTION
1	616425	1	BASEPLATE AND GASKET ASSY
2	615615	1	FILLCAP & COVER ARM ASSY
3	410210	1	LATCH
4	416088	1	TORSION SPRING
5	419356	1	LATCH PIN
6	419358	4	CIRCLIP
7	615010	1	EYEBOLT KIT
8	618762	1	COVER ARM HINGE PIN
9	614371	1	PV VENT 20/4.5mb (FLAME ARRESTOR)
10	0367793	1	SEAL (BRASS EYELET)
11	RM09940	1ft	WIRE 0.92mm DIA St.St. (CUT TO SUIT)
12	ISF0339	1	INSTALLATION SHEET
13	611257	1	POLYTHENE BAG
14			

NOTES

- 1) INSTRUCTIONS FOR ASSY ONTO BASEPLATE

a) Insert pivot pin thro lugs on cover arm & baseplate and retain with circlips.

b) Latch cover arm but do NOT lock foot pedal.

c) Adjust bolt to provide 1.5 ±0.25mm gap between fill cap seal & baseplate seal lip adjacent to latch (DIM 'X').
- d) Tighten locknut WITHOUT disturbing bolt setting.

e) Finally lock assembly by depressing foot pedal.
- 2) Test to EMCO WHEATON PATP2052 when passed. Stamp date of test on label or casting in marked TEST DATE

with the format shown

DAY MONTH YEAR 2
170492 TEXT HEIGHT
Date shown in example, 17th April 1992

IF IN DOUBT, ASK.

EMCO WHEATON A Gardner Denver Company		DRAWN BY TAF		DATE 12/12/2005	FIRST USED ON.	
DIMENSIONS ARE IN MILLIMETRES (DIMENSIONS IN BRACKETS ARE IN INCHES)		CHECKED BY DW		DATE 07/04/2020	PROJECT No.	SCALE NTS
		APPROVED BY Ronnie		DATE 15/06/2020	CASTING No.	WEIGHT
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THIRD ANGLE PROJECTION		MATERIAL		SPECIFICATION		SIZE A3
				DRAWING NUMBER. F0339054		REV 2

2	8550	DSW	07/04/20
1	6945	DSW	28/01/11
0	5492	taf	14/12/05
REV	CHANGE NOTE	BY	DATE