

INDEX table with 3 columns: Page number, Item description, Page number. Includes items like FACSIMILE COPY OF EU DECLARATION OF CONFORMITY, FIRST AID RULES, INTENDED USE, etc.

1 FACSIMILE COPY OF EU DECLARATION OF CONFORMITY

The undersigned: PIUSI S.p.A. Via Pacinotti 16/A z.z. Rangovino - 46029 Suzzara - Mantova - Italy HEREBY STATES under its own responsibility that the equipment described below: Description : Dispenser nozzle featuring integrated meter

2 GENERAL WARNINGS

Warnings To ensure operator safety and to protect the dispensing system from potential damage, workers must be fully occupied with this instruction manual before attempting to operate the dispensing system.

Electromagnetic compatibility The following symbols will be used throughout the manual to highlight safety information and precautions of particular importance.

ATTENTION This symbol indicates safe working practices for operators and/or potentially exposed persons. WARNING This symbol indicates that there is a risk of damage to the equipment and/or its components.

NOTE This symbol indicates useful information.

Manual preservation This manual should be complete and legible throughout. It should remain available to all users and specialist installation and maintenance technicians for consultation at any time.

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3 SAFETY INSTRUCTIONS

ATTENTION You must avoid any contact between the electrical power supply and the fluid that needs to be FILTERED.

ATTENTION Before any checks or maintenance work are carried out, disconnect the power source.

ATTENTION Use equipment only in well ventilated area.

ATTENTION Keep work area free of debris, including rags and spilled or open containers of solvent and gasoline.

ATTENTION Stop operation immediately if static sparking occurs or if you feel a shock. Do not use equipment until you identify and correct the problem.

ATTENTION Keep a working fire extinguisher in the work area.

ATTENTION Do not operate the unit when fatigued or under the influence of drugs or alcohol.

ATTENTION Do not leave the work area while equipment is energized or under pressure. Turn off all equipment when equipment is not in use.

ATTENTION Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.

ATTENTION Keep children and animals away from work area. Equip surfaces and fluid that is heated can become very hot during operation.

ATTENTION To avoid severe burns do not touch hot fluid or equipment.

ATTENTION Read MSDS to know the specific hazards of the fluids you are using. Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines.

ATTENTION Prolonged contact with the treated product may cause skin irritation; always wear protective gloves during dispensing.

4 GENERAL SAFETY RULES

Essential protective equipment characteristics ATTENTION Wear protective equipment that is suited to the operations that need to be performed, as detailed to cleaning products.

ATTENTION It is a good practice to consider the instructions manual as an integral part of the purchased product. Always keep the instructions manual nearby the product.

ATTENTION Wear the following personal protective equipment during handling and installation: safety shoes;

ATTENTION close-fitting clothing;

ATTENTION protective gloves;

ATTENTION safety goggles;

ATTENTION Prolonged contact with the treated product may cause skin irritation; always wear protective gloves during dispensing.

ATTENTION Do not proceed to dispense if the suction/supply hose, the nozzle or the safety devices are damaged.

ATTENTION Do not use the nozzle in presence of flammable vapors

5 FIRST AID RULES table with 3 columns: Page number, Item description, Page number. Includes items like NOTE, SMOKING PROHIBITED, WARNING, FOREWORD.

6 TO KNOW SB325_X METER CAR

Dispenser nozzle featuring integrated meter, made of non-conductive plastic and designed for use with water/urea solution (AUS32/DEF). The meter integrated with the SB325_X METER CAR nozzle uses a turbine measuring system and interfaces with the user by means of the LCD display. SB325_X METER CAR is also compatible with water and food liquids.

6.1 INTENDED USE

SB325_X METER CAR Water/urea solution - d.E.F. - Aus 32, according to din 70070, water, wind-screen

CONDITIONS OF USE AND ENVIRONMENTAL CONDITIONS Refer to the product technical sheets

7 PACKAGING

The nozzles are supplied packed in cardboard boxes, with label showing following details:

1- Package contents 2- Weight 3- Product description

8 TECHNICAL CHARACTERISTICS

Table with 10 columns: Description, Min. flow rate (l/min), Max. flow rate (l/min), Pressure loss at 20 l/min (bar), Inlet thread with swirl, External hose-end fitting (mm), Max. operating pressure (bar), Weight (kg). Includes SB325_X METER CAR.

9 INSTALLATION

The automatic nozzles are supplied ready for use. The nozzle features SWIVEL hose-end fitting (complete with O-ring) useful for connecting to the supply hose.

To ensure perfect operation, the device must be used to dispense fluids with characteristics falling within the following parameters:

• Qmin - 5 l/min • Qmax - 27 l/min • Pmax - 3 bar

During installation, use adequate sealants, being careful no residues remain inside the hose.

So as not to negatively affect product operation, couple the hose-end fitting with the hose without using tools such as pliers. Assembly will be easier if the swivel hose-end fitting is already fitted on the nozzle.

Make sure the hoses and the suction tank are without threading scale or residues which could damage the nozzle and the accessories.

Apply adequate sealants on the male threads of the connections and swivels.

Do not use Teflon tape



10 USE MODALITY

10.1 MECHANICAL CHARACTERISTICS

The main feature of these nozzles is that they are easy to use. Two operating modes are available:

- Use the opening lever lock device for automatic dispensing. • To continue dispensing after automatic stop, the lever must be fully released before proceeding to operate it again. • To interrupt dispensing in manual mode, press the lever again, thereby releasing the device, and then release.

DO NOT USE THE NOZZLE OUTSIDE THE PARAMETERS INDICATED ON THE "TECHNICAL SPECIFICATIONS" CHART

Dispensing is automatically interrupted thanks to the shut-off device, which operates when the level of the liquid reaches the end of the spout.

10.2 ELECTRONIC CHARACTERISTICS

The user can choose between two different operating modes:

- 1- Normal Mode 2- Flow rate Mode Note

Normal Mode: Made with display of Partial and Total dispensed quantities. Flow Rate Mode: Made with display of Flow Rate, as well as Partial dispensed quantity.

The meter features a non-volatile memory for storing the dispensing data, even in the event of a complete power break for long periods. The measurement electronics and the LCD display are fitted in the top part of the meter which remains isolated from the fluid both measurement chamber and sealed from the outside by means of a cover.

11 MISFILLING (optional)

Refuelling with the nozzle equipped with "magnet switch" is only possible in combination with the "magnet adapter", so misfilling into tanks is made impossible

The "magnet switch" is a fixed magnetic field within the filler necks of the nozzle. This opens the magnet in the spout, so it is only possible to dispense from the tank where the magnet adapter is installed.

Nozzles equipped with "magnet switch" work only in combination with the "magnet adapter". The "magnet adapter" is an optional to be bought separately.

OPERATION

ATTENTION

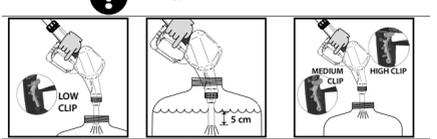
ATTENTION

ATTENTION

ATTENTION

12 PRELIMINARY CHECK

WARNING Check the correct operation of the lock device, according to the following procedure:



1 - Take a graduated receptacle with a capacity of 20 litres (5 gal) 2 - Begin dispensing into the receptacle, setting the lever in the minimum flow position, until the receptacle is full.

3 - Keeping the lever open, repeat the same operations with a spout submerged by the lever in medium-flow and maximum flow position. Check the correct operation of the stop device as described above.

4 - The nozzle must stop, with the click of the lever. Check the correct operation of the stop device as described above.

5 - If the nozzle stops during dispensing, check and reduce the flow rate.

6 - If the nozzle stops during dispensing, check and reduce the flow rate.

7 - If the shut-off device does not begin to operate, check the minimum flow rate of the system or replace the nozzle.

13 INITIAL START UP

FOREWORD Only start dispensing after making sure that assembly and installation have been correctly performed.

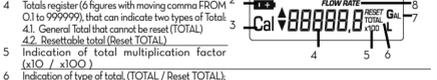
ATTENTION It is a good practice to only operate the nozzle lever after making sure the spout has been properly inserted in the mouth of the tank to be filled.

NOTE When using for the first time and every time the nozzle is used, following the connection of the supply hose, gently operate the lever to enable the air to escape from the circuit, until normal operation is achieved.

ATTENTION Check the correct operation of the automatic stop device once the tank is full. The faulty operation of this device could cause the spill of liquids that are hazardous for people and the environment.

14 WHAT IT LOOKS LIKE

FOREWORD The "LCD" of the METER features two numerical registers and various indications displayed to the user only when the applicable function so requires.



- 1 Partial register (5 figures with moving comma FROM 01 to 99999) indicating the volume dispensed since the reset button was last pressed. 2 Indication of battery charge. 3 Indication of calibration mode. 4 Total register (6 figures with moving comma FROM 01 to 999999), that can indicate two types of Total: 4.1. General Total that cannot be reset (TOTAL) 4.2. Resettable total (Reset TOTAL).

- 5 Indication of total multiplication factor (x10 / x100) 6 Indication of type of total, (TOTAL / Reset TOTAL). 7 Indication of unit of measurement of Totals: L-Litres Gal-Gallons 8 Indication of unit of measurement of Partial: Qts-Quarts Pts-Pints L-Litres Gal-Gallons 9 Indication of unit of measurement of Partial: Qts-Quarts Pts-Pints L-Litres Gal-Gallons

14.1 USER BUTTONS

FOREWORD The METER features two buttons (RESET and FLOWRATE) which individually perform two main functions and, together, other secondary functions.

MAIN FUNCTIONS PERFORMED SECONDARY FUNCTIONS LEGEND

Used together, the two keys permit entering configuration mode where the desired unit of measurement can be set.

Calibrate means performing actions on the meter keys. Below is the legend of the symbols used to describe the actions to be performed.

14.2 BATTERY HOUSING

NOTE The METER is powered by two 1.5V standard type batteries (size AAA). The battery housing is easily accessible and is closed by a cover with seal. Everything is easily removed by the user without the need for special tools.

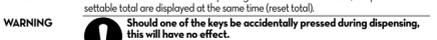
Apply adequate sealants on the male threads of the connections and swivels.

Do not use Teflon tape

15 DAILY USE

FOREWORD The only operations that need to be done for daily use are partial and/or resettable total register resetting. The user should use only the dispensing system of METER. Occasionally, the meter may need to be configured or calibrated. To do so, please refer to the relevant chapters.

Below are the two typical normal operation displays. One display page shows the partial and reset total registers. The other shows the partial and general total. Switchover from resettable total to general total display is automatic and tied to phases and times that are in factory set and cannot be changed.



NOTE 6 digits are available for Totals, plus two tons x 10 / x100. The increment sequence is the following: 0.0 - 99999.9 - 999999.9 - 100000. x 10 - 999999 x 10 - 100000. x 100 - 999999 x 100

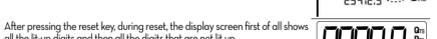
15.1 DISPENSING IN NORMAL MODE

FOREWORD Normal mode is the standard dispensing. While the count is made, the partial and resettable total registers are displayed on the display screen take on different meanings according to the calibration procedure phase. In calibration mode, the METER cannot be used for normal dispensing operations. In "Calibration" mode, the totals are not increased.

WARNING Should one of the keys be accidentally pressed during dispensing, this will have no effect.

STAND BY

A few seconds after dispensing has ended, on the lower register, the display switches from resettable total to general total: the word reset above the word total disappears, and the reset total is replaced by the general total. This situation is called standby and remains stable until the user operates the METER again.



After pressing the reset key, during reset, the display screen first of all shows all the lit-up digits and then all the digits that are not lit up.



At the end of the process, a display page is first of all shown with the reset partial and the reset total.

and, after a few moments, the reset total is replaced by the non resettable-TOTAL.

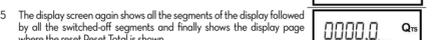
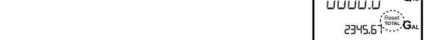


ATTENTION When the Factory Factor is confirmed, the old User factor is deleted from the memory

15.1.2 RESETTING THE RESET TOTAL

The reset total resetting operation can only be performed after resetting the partial register. The reset total can in fact be reset by pressing the reset key at length while the display screen shows reset total as on the following display page. Schematically the steps to be taken are:

- 1 Wait for the display to show normal standby display page (with total only displayed). 2 Press the reset key quickly 3 The meter starts to reset the partial 4 While the display page showing the reset total is displayed. Press the reset key again for at least 1 second



5 The display screen again shows all the segments of the display followed by the switched-off segments and finally shows the display page where the reset Reset Total is shown.

15.2 DISPENSING WITH FLOW RATE MODE DISPLAY

It is possible to dispense fluids, displaying at the same time: 1 the dispensed partial 2 the Flow Rate in (Partial Unit / minute) as shown on the following display page.

Procedure for entering this mode: 1 wait for the Remote Display to go to Standby, meaning the display screen shows Total only 2 quickly press the FLOWRATE key. 3 Start dispensing

The flow rate is updated every 0.7 seconds. Consequently, the display could be relatively unstable at lower flow rates. The higher the flow rate, the more stable the displayed value.

ATTENTION The flow rate is measured with reference to the unit of measurement of the Partial. For this reason, in case of the unit of measurement of the Partial and Total being different, as in the example shown below, it should be remembered that the indicated flow rate relates to the unit of measurement of the partial. In the example shown, the flow rate is expressed in Qts/min.

The word "Cal" remaining alongside the flow rate refers to the register of the Totals (Reset or NON Reset) which are again displayed when exiting from the flow rate reading mode.

To return to "Normal" mode, press the FLOWRATE key again. If one of the two keys RESET or FLOWRATE is accidentally pressed during the count, this will have no effect.

Even though in this mode they are not displayed, both the Reset Total and the General Total (Total) increase. Their value can be checked after dispensing has terminated, returning to "Normal" mode, by quickly pressing FLOWRATE.

ATTENTION

15.2.1 PARTIAL RESET (FLOW RATE MODE)

To reset the Partial Register, finish dispensing and wait for the Remote Display to show a Flow Rate of 0.0 as indicated in the illustration, then quickly press RESET



16 CALIBRATION

16.1 WHY CALIBRATE?

NOTE When working in extreme operating or flow conditions, (close to minimum or maximum acceptable range values), it may be a good idea to calibrate in the field, in the real conditions in which the SB325_X METER CAR has to work.

16.2 DEFINITIONS

Multiplication factor applied by the system to the electrical pulses received, to transform these into measured fluid units.

Factory-set default factor: It is equal to 1.000. This calibration factor ensures utmost precision in the following operating conditions: Fluid: Water/urea solution or liquid food products Temperature: 20°C Flow rate: 10 - 30 ltr/min

Even after any changes have been made by the user, the factory k factor can be restored by means of a simple procedure. Customized calibration factor, meaning modified by calibration.

USER K FACTOR: 16.3 KEY

LEGEND Calibrate means performing actions on the meter keys. Below is the legend of the symbols used to describe the actions to be performed.

SHORT PRES-SURE OF FLOW-RATE KEY LONG PRES-SURE OF FLOW-RATE KEY

16.4 CALIBRATION MODE

Why calibrate? 1 Display the currently used calibration factor. 2 Return to factory calibration (Factory K Factor) after a previous calibration by the user 3 Change the calibration factor using one of the two previously indicated procedures.

Two procedures are available for changing the Calibration Factor: 1 In-Field Calibration, performed by means of a dispensing operation 2 Direct Calibration, performed by directly changing the calibration factor.

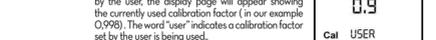
In calibration mode, the partial and total dispensed quantities indicated on the display screen take on different meanings according to the calibration procedure phase. In calibration mode, the METER cannot be used for normal dispensing operations. In "Calibration" mode, the totals are not increased.

ATTENTION The METER features a non-volatile memory that keeps the data concerning calibration and total dispensed quantity stored for an indefinite time, even in the case of a long power break; after changing the batteries, calibration need not be repeated.

16.4.1 DISPLAY OF CURRENT CALIBRATION FACTOR AND RESTORING FACTORY FACTOR.

By pressing the FLOWRATE key while the appliance is in Standby the display page appears showing the current calibration factor used. If no calibration has ever been performed, or the factory setting has been restored after previous calibrations, the following display page will appear: The word "Fact" abbreviation for "factory" shows that the factory calibration factor is being used.

If on the other hand, calibrations have been made by the user, the display page will appear showing the currently used calibration factor (in our example 0.998). The word "user" indicates a calibration factor set by the user is being used.



The flow chart alongside shows the switchover logic from one display page to another. In this condition, the Reset key permits switching from User factor to Factory factor.

To confirm the choice of calibration factor, quickly press FLOWRATE while "User" or "Fact" are displayed. After the restart cycle, the METER uses the calibration factor that has just been confirmed.



ATTENTION When the Factory Factor is confirmed, the old User factor is deleted from the memory

16.4.2 DIRECT MODIFICATION OF K FACTOR

If normal Meter operation shows a mean percentage error, this can be corrected by applying to the currently used calibration factor a correction of the same percentage. In this case, the percentage correction of the USER K FACTOR must be calculated by the operator in the following way: New Cal. Factor = Old Cal. Factor * (100 - Err% / 100)

EXAMPLE: Error percentage found: Err% = 0.9 % CURRENT calibration factor: 1000 New User K FACTOR: 1000 * (100 - (0.9)/100) = 1000 * (100 - 0.9)/100 = 1000 * 99.1/100 = 991

If the Meter indicates less than the real dispensed value (negative error) the new calibration factor must be higher than the old one as shown in the example. The opposite applies if the Meter shows more than the real dispensed value (positive error).

Table with 2 columns: ACTION, DISPLAY. Shows steps for direct modification of K factor.

1 NONE METER in Standby 2 LONG FLOWRATE KEY KEYING METER enters calibration mode, shows "CAL" and displays the calibration factor being used instead of the partial. The words "Fact" and "User" indicate which of the two factors (factory or user) is currently being used.

3 LONG RESET KEY KEYING The METER shows "CAL" and the zero partial total. METER is ready to perform in-field calibration by dispensing - see previous paragraph.

4 LONG RESET KEY KEYING We now go to Direct change of the calibration factor: the word "Direct" appears together with the Currently Used calibration factor. In the bottom left part of the display an arrow appears (upwards or downwards) defining the direction (increase or decrease) of change of the displayed value when subsequent operations 5 or 6 are performed.

5 SHORT RESET KEY KEYING Changes the direction of the arrow. The operation can be repeated to alternate the direction of the arrow.

6 SHORT/LONG FLOWRATE KEY KEYING The indicated value changes in the direction indicated by the arrow one unit for every short FLOWRATE key keying, continuously if the FLOWRATE key is kept pressed. The speed increases rates by keeping the key pressed. If the desired value is exceeded repeat the operations from point (5).

7 LONG RESET KEY KEYING The METER informs that the calibration procedure is finished. Before performing this operation, make sure the INDICATED value is that required.

8 NO OPERATION At the end of the calculation, the new USER K FACTOR is shown for a few seconds, after which the meter cycle is repeated. It is important to periodically check the calibration factor used by the METER will continue to remain such even after a battery change.

9 NO OPERATION The METER stores the new work calibration factor and is ready to begin dispensing, using the USER K FACTOR that has just been changed.

17 METER CONFIGURATION

The METER features a menu with which the user can select the main measurement unit, Quarts (Qts), Pints (Pts), Litres (L), Gallons (Gal). The combination of the unit of measurement of the Partial register and that of the Totals is predefined according to the following table:

Table with 3 columns: Combination no., Unit of Measurement Partial Register, Unit of Measurement Totals Register.

To choose between the 4 available combinations:

1 Wait for the METER to go to Standby 2 then press the FLOWRATE and RESET keys together. Keep these pressed until the word "UNIT" appears on the screen together with the unit of measurement set at that time (in this example Litres / Litres)

Every short press of the RESET key, the various combinations of the units of measurements are scrolled as shown below:



By pressing the FLOWRATE key at length, the new settings will be stored, the METER will pass through the start cycle and will then be ready to dispense in the set units.

ATTENTION The Reset Total and Total registers will be automatically changed to the new unit of measurement. NO new calibration is required after changing the Unit of Measurement.

18 MAINTENANCE

BATTERY REPLACEMENT WARNING Use 2x1.5V alkaline batteries size AAA

METER should be installed in a position allowing the batteries to be replaced without removing it from the system.

METER features two low-battery alarm levels:

1 When the battery charge falls below the first level on the LCD, the fixed battery symbol appears. In this condition, METER continues to operate correctly, but the fixed icon warns the user that it is ADVISABLE to change the batteries.

2 If METER operation continues without changing the batteries, the second battery alarm level will be reached which will prevent operation. In this condition the battery icon starts to flash and is the only one to remain visible on the LCD.

To change the batteries, with reference to the exploded diagram positions, proceed as follows:

- 1 Unscrew the nut Remove the cover (1) Loosen the screw (2) Remove the cover (3) right side Change the batteries Assemble everything back on the seal around the cover housing and take care to place

ATTENTION DO NOT OVER-TIGHTEN THE SCREW



